

1 1/4" (32 mm) HS4A Solenoid Valve

Specifications, Applications, Service Instructions & Parts

**HS4A
SOLENOID VALVES
3/4" thru 6" PORT
(20 thru 150 mm)**

**Flanged 3/4" thru 4"
Weld End 5" & 6"
for Refrigerants**



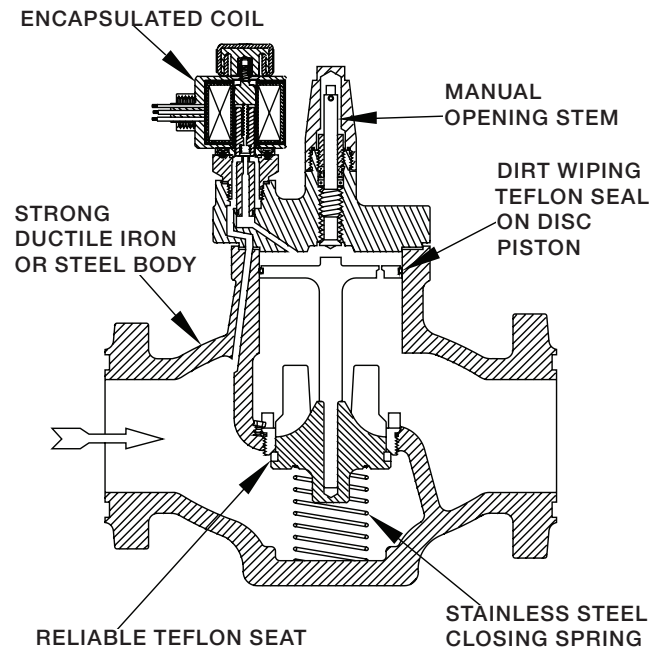
INTRODUCTION

These advanced design, strong bodied, precision-manufactured solenoid valves control the on-off flow of refrigerant. They are superior in their ability to overcome dirt and sticky oil during opening and closing, and operate smoothly even in an oil-free "dry" system. When electrically energized, the upstream pressure is ported through the pilot solenoid to the top of the piston to push it downward and open the main valve seat wide; when de-energized, pressure is no longer ported to the top of the piston and a spring closes the main valve seat to stop flow in the arrow direction on the valve body.

APPLICATIONS

These reliable, flanged bodied valves are ideal for use as standard, stock refrigerant solenoid valves. While primarily for ammonia, these valves are also suitable for R22, R134a, CO2 and other approved refrigerants and warm refrigeration oil. Most common use is to automatically stop liquid feed to recirculating liquid overfeed evaporators, and as liquid makeup solenoid valve for pump recirculators. They are also suitable for hot gas defrost supply and evaporator suction stop applications. (Note: For gravity liquid drain or equalization applications, use low pressure drop Hansen Type HCK2 gas-powered suction stop valves or Type HS9B gas-powered solenoid valves.)

KEY FEATURES



ADDITIONAL FEATURES

- Tolerant of dry systems
- Teflon main & pilot seats
- Encapsulated Hansen standard coil
- Heavy duty, pilot operation
- 300 psi MOPD (20.7 bar), 500 psi (34 bar) for CO2
- Simple serviceable design
- Available close-coupled strainer/check valve
- Non-asbestos gaskets
- CSA certified status
- CE available for 1 1/4" (32mm) and larger
- Wireless pilot lights

MATERIAL SPECIFICATIONS

Body:

¾"-4" (20-100mm): Ductile iron, ASTM A536

5" & 6" (125 & 150mm): Cast steel, ASTM A352
LCB

Adapter: Ductile iron, ASTM A536

Piston: Steel, disc type, spring energized teflon seal

V-Port/Seat:

¾"-1¼" (20-32mm): Steel, plated, with teflon seat

1½"-6" (40-150mm): Ductile iron with teflon seat

Main Seat:

¾"-1¼" (20-32mm): Integral ductile iron

1½"-6" (40-150mm): Stainless steel, removable

Gaskets: Non-asbestos, graphite composite

Manual Opening Stem: Steel, plated

Solenoid Tube: Stainless steel

Solenoid Plunger: Stainless steel

Pilot Orifice: Stainless steel

Flanges: Forged steel, ASTM A105

Max. Opening Pressure (MOPD): 300 psi (20 bar), 500 psi (34 bar) for CO2

Safe Working Pressure: 400 psig (27 bar), 600 psig (40 bar) for CO2

Operating Temperature: -60°F to +240°F (-50°C to +115°C); (Lower temperatures possible at pressure down-ratings)

ADVANTAGES

These valves combine modern design and new age materials with advanced manufacturing techniques and intense quality control to offer a significantly superior and reliable product. Their ductile iron bodies are stronger and more rugged than common cast iron, including semi-steel (class B iron) valves. They are more dirt resistant than full skirted piston designed valves and use a single, standard, power saving, low wattage coil that can be used on all valve sizes. All valves incorporate reliable teflon seating and stainless steel spring closing. Non-asbestos gaskets are standard. Main seats are stainless steel on 1½" and larger valves. All valves use a spring activated, teflon, dirt-wiping piston seal. Manual opening stems are located on top of valves, up and away from dirt and rust particles to extend stem seal life. This also facilitates easier insulating of valves. Each valve is individually packaged or sealed for valve interior cleanliness and ease of storage until ready for use. All valve boxes are clearly marked with catalog numbers and description.

INSTALLATION

Protect the interior of valve from dirt and moisture during storage and installation. Valve should be installed so that the arrow on the valve body is in direction of normal refrigerant flow. Valve will not prevent reverse flow; use check valves where necessary. System should be free from dirt, weld slag and rust particles. A 60 mesh, close-coupled strainer is available for installation at inlet of valve;

no small internal screens are used. Pipe sizing, rating, anchoring, and similar prudent precautions should be taken to ensure "liquid hammer" will not occur when valves open or close. For proper flange gasket sealing, care must be taken when threading or welding to assure flanges are parallel to each other and perpendicular to pipe. Also, gaskets should be lightly oiled and all bolts must be tightened evenly.

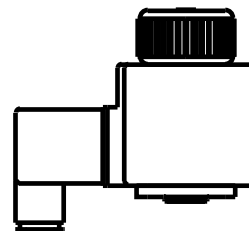
Valves in 5" and 6" size are Type HS4W with integral butt weld end only. These steel bodied solenoid valves are directly welded into the pipe line. During welding, the manual opening stem should be opened downward several turns to protect the teflon seat from weld heat.

Welds should be annealed as necessary in accordance with good practice. Supplementary painting of valves and welds is recommended for complete corrosion protection. Pipe covering, where applied, should have proper moisture barrier. Before putting valves into service, all pipe connections, valve seats and seals should be tested for leaks at pressure levels called for in appropriate codes.

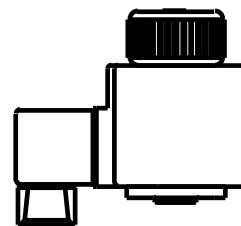
ELECTRICAL

The coils draw 16 watts and will operate properly between 85% and 110% of rated voltage (24V coil draws 19 watts). Standard coil connection is a 1/2" fitting (NPSM) for conduit, with two 18" wire leads and ground wire. Coils with DIN plug or 1/2" NPSM quick disconnect plug are available. Contact the factory. All coils are totally encapsulated and meet NEMA 3R (rainproof) and NEMA 4 (splashproof, approx. IP65) requirements. The coil should only be energized while on the solenoid tube. Otherwise, immediate coil burnout may occur. To avoid bending the solenoid tube, remove the coil from valve before connecting any electrical conduit. Wireless pilot lights are available.

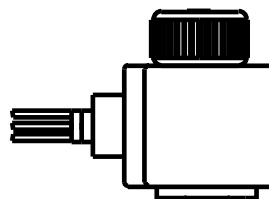
COIL OPTIONS AVAILABLE



DIN PLUG COIL



QUICK DISCONNECT COIL



STANDARD COIL

LIQUID CAPACITIES (TONS)

Port Size Inches (mm)		R717		R22	
		Pressure Drop (ΔP)		Pressure Drop (ΔP)	
		2 psi	4 psi	2 psi	4 psi
3/4"	(20)	164	232	28	40
1"	(25)	300	425	52	74
1 1/4"	(32)	421	595	73	103
1 1/2"	(40)	899	1271	155	220
2"	(50)	1207	1706	209	295
2 1/2"	(65)	1977	2796	342	484
3"	(80)	2670	3776	462	653
4"	(100)	4262	6027	737	1043

R717 capacities based on 20°F (-6.7°C) liquid temperature and 5°F (-15°C) evaporator temperature and no flashing through valve. For overfeed systems, multiply evaporator tons by recirculating rate and size valve to the tons result. To convert to 86°F (30°C) liquid, multiply values in table by 0.9. R22 capacities based on 86°F (30°C) condensing temperature and 5°F (-15°C) evaporator temperature and no flashing through valve. To convert liquid capacities from R22 to R134a, multiply table tons by 0.92 (accuracy within 8%).

SUCTION VAPOR CAPACITIES (TONS)

(1 Ton= 12,000 Btu/hr= 3.517 kW= 3024 kcal/hr)

Port Size Inches (Millimeters)		Cv (Kv)		Pressure Drop Across Valve	R717				R22			
					Evaporating Temperature				Evaporating Temperature			
					-20°F† (-28°C)	0°F (-17.8°C)	+20°F (-6.7°F)	+40°F (4.4°C)	-20°F† (-28.9°C)	0°F (-17.8°C)	+20°F (-6.7°F)	+40°F (4.4°C)
3/4"	(20)	6.4	(5.5)	2 psi	6.4	7.4	9.5	12	2.8	2.8	3.6	4.4
				5 psi	9.7	8.7	15	19	4.3	4.4	5.5	6.9
1"	(25)	11.7	(10)	2 psi	12	13	17	22	5.2	5.2	6.5	8.0
				5 psi	18	16	27	34	7.9	8.0	10	13
1 1/4"	(32)	16.4	(14)	2 psi	16	19	24	31	7.2	7.2	9.1	11.3
				5 psi	25	22	38	48	11	11	14	18
1 1/2"	(40)	35	(30)	2 psi	35	40	52	65	15	15	19	24
				5 psi	53	48	81	102	24	24	30	38
2"	(50)	47	(40)	2 psi	47	54	70	87	21	21	26	32
				5 psi	71	64	108	137	32	32	41	51
2 1/2"	(65)	77	(66)	2 psi	77	89	114	143	34	34	43	53
				5 psi	116	105	177	224	52	53	67	83
3"	(80)	104	(89)	2 psi	104	120	154	193	46	46	58	71
				5 psi	157	141	239	303	70	71	90	112
4"	(100)	166	(142)	2 psi	166	191	246	309	73	73	92	114
				5 psi	251	226	382	483	112	114	144	179
5"	(125)	242	(207)	2 psi	242	278	358	450	107	107	135	166
				5 psi	365	329	557	704	163	166	210	261
6"	(150)	413	(354)	2 psi	412	478	611	768	182	183	230	283
				5 psi	624	562	950	1202	278	282	358	446

2 psi = 0.14 bar 5 psi = 0.35 bar Kv = valve capacity factor m³/hr of water at 1 bar differential.

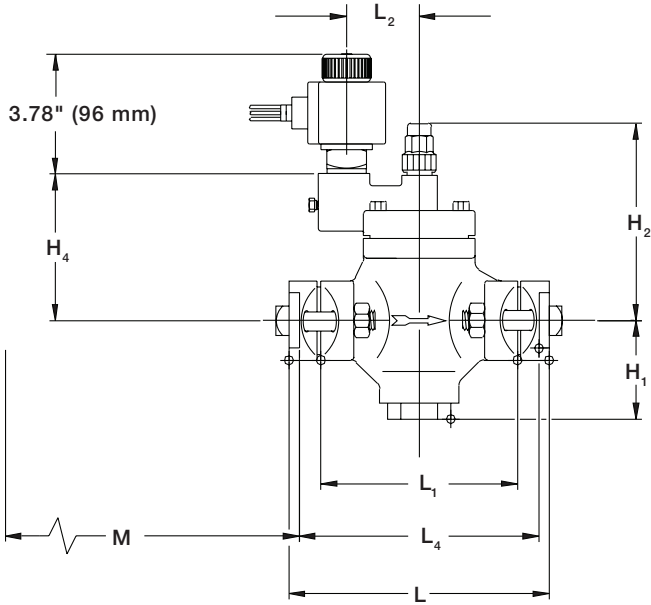
†-20°F (-28°C) capacities are based on a two stage system. For suction closure at temperatures below 0°F (-18°C) alternate low pressure drop valves are preferably used such as Hansen Gas-Powered Suction Stop Valve Type HCK2 or Gas-Powered Solenoid Valve Type HS9B.

Conditions: Capacities based on evaporator temperatures shown and 86°F (30°C) liquid. R717: For each 10°F (5.6°C) lower liquid temperature increase above table capacity by 3%. R22: For each 10°F (5.6°C) lower liquid temperature increase above table capacity by 5%. To convert for R134a, multiply R22 table values by 0.73 (accuracy within 8%).

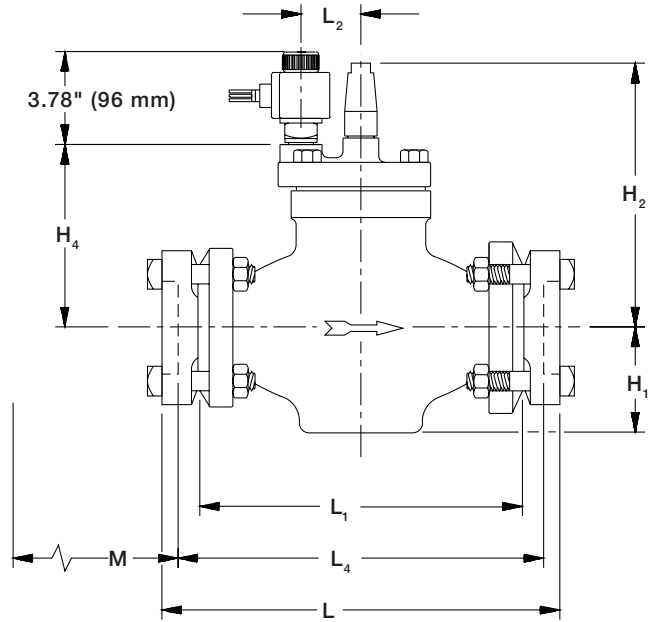
For liquid overfeed evaporator suction between normal 2:1 to 5:1 rate, add 20% to the evaporator load or use the next larger port size to accommodate liquid volume accompanying the suction gas and to reduce impact velocities.

INSTALLATION DIMENSIONS

**3/4" THRU 1 1/4"
(20 THRU 32 MM)**



**1 1/2" THRU 4"
(40 THRU 100 MM)**



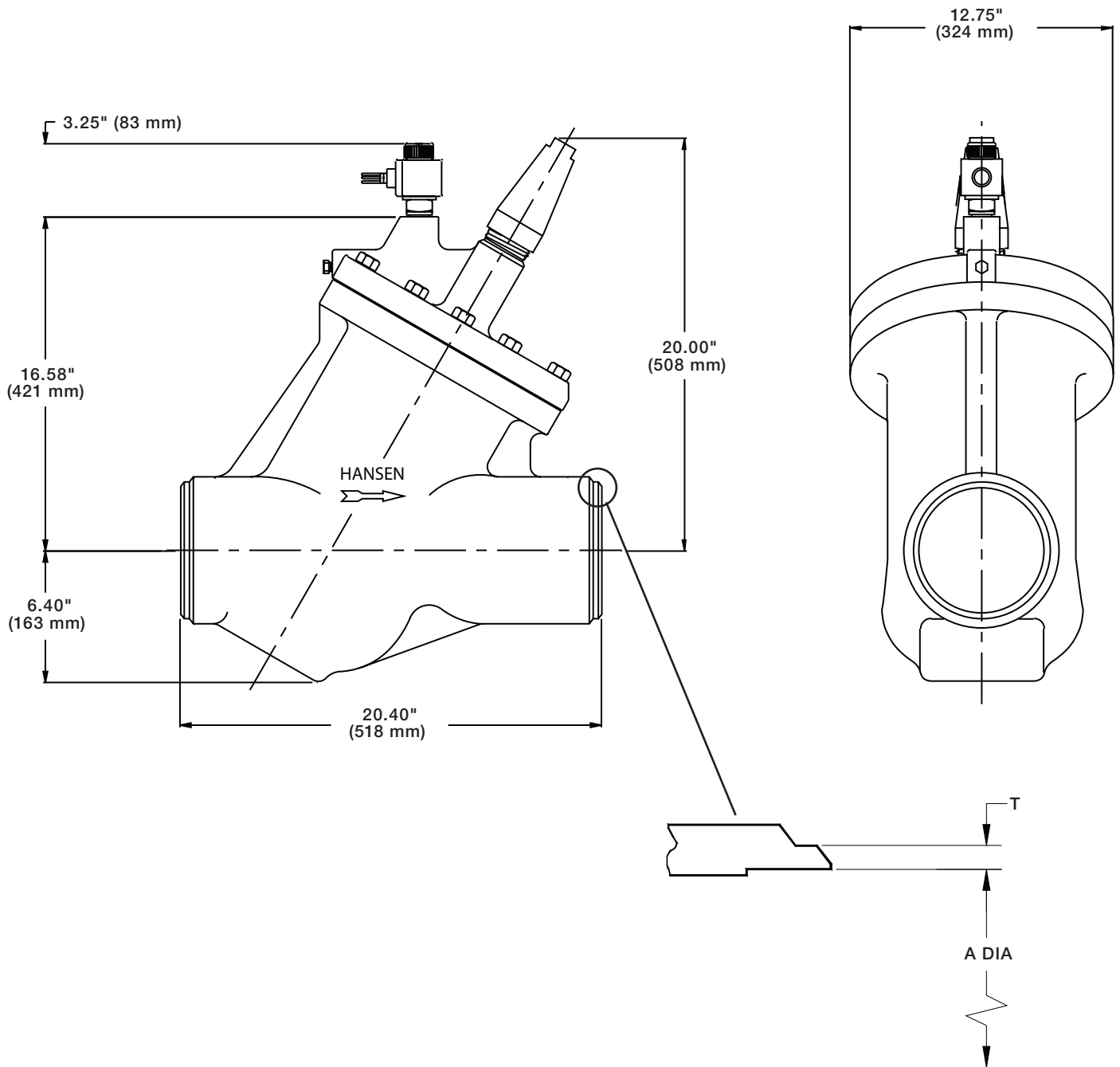
M = ADDITIONAL LENGTH FOR CLOSE-COUPLED STRAINER

Port Size Inches (mm)	H1	H2	H4	L		L1	L2	L4	M	W*
				FPT, SW	WN, ODS					
3/4", 1", 1 1/4"† (20, 25, 32)	3.09" (78)	6.77" (172)	4.63" (117)	8.20" (208)	8.94" (227)	6.19" (157)	2.38" (60)	7.20" (183)	3.70" (94)	4.50" (114)
1 1/2", 2" (40, 50)	2.87" (73)	8.84" (225)	5.72" (145)	12.39" (315)	13.39" (340)	9.88" (251)	2.35" (60)	10.89" (277)	9.83" (250)	4.50" (114)
2 1/2" (65)	3.62" (92)	9.69" (246)	6.53" (166)	13.01" (330)	14.03" (356)	9.88" (251)	2.35" (60)	11.01" (280)	9.83" (250)	5.62" (143)
3" (80)	4.06" (103)	10.00" (254)	6.88" (175)	15.38" (391)	16.40" (417)	12.25" (311)	2.35" (60)	13.38" (340)	12.20" (310)	6.50" (165)
4" (100)	4.69" (119)	10.56" (268)	7.46" (189)	17.01" (432)	20.51" (521)	14.12" (359)	2.56" (65)	15.01" (381)	14.07" (357)	8.06" (205)

*Maximum width of valves.

† Alternate special 1 1/4" 4-bolt version is available to replace existing 4-bolt flanged valves.

INSTALLATION DIMENSIONS 5" AND 6" (125 AND 150 MM)



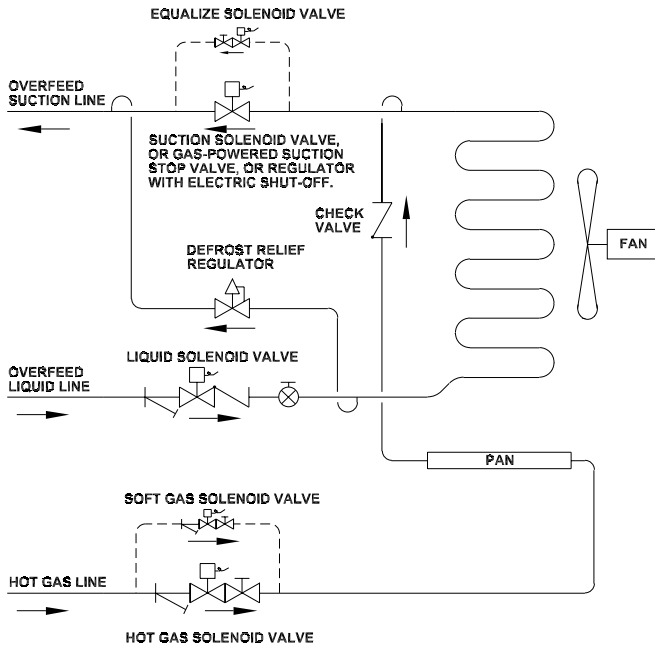
WELD END DIMENSIONS

Port Size Inches (mm)	A	T
5" (125)	5.05" (128)	0.26" (6.6)
6" (150)	6.06" (154)	0.28" (7.1)

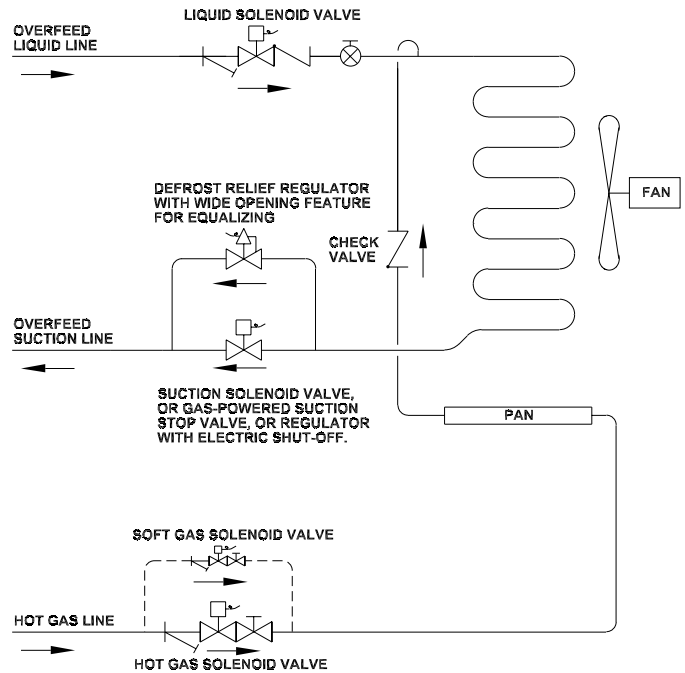
TYPICAL APPLICATIONS FOR HOT GAS DEFROST

These are only examples of possible control valve schemes. As always, they are provided only to assist system designer in applying and selecting valves and controls. Ultimately, designer is responsible for safe and satisfactory operation of any defrost system.

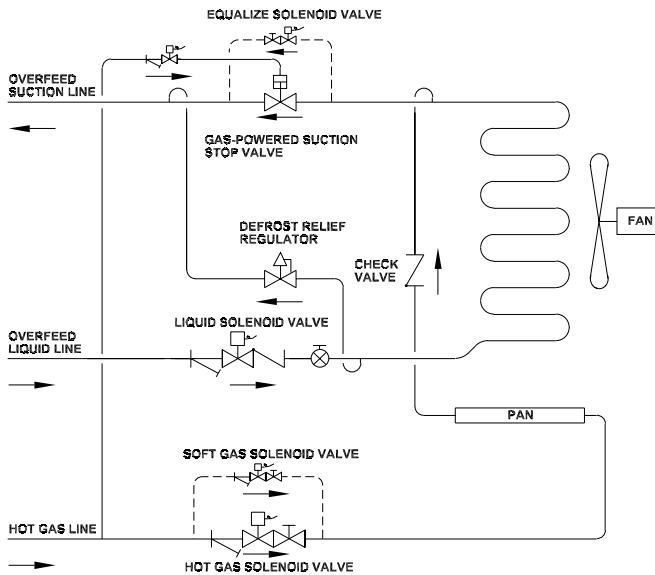
BOTTOM FEED EVAPORATOR



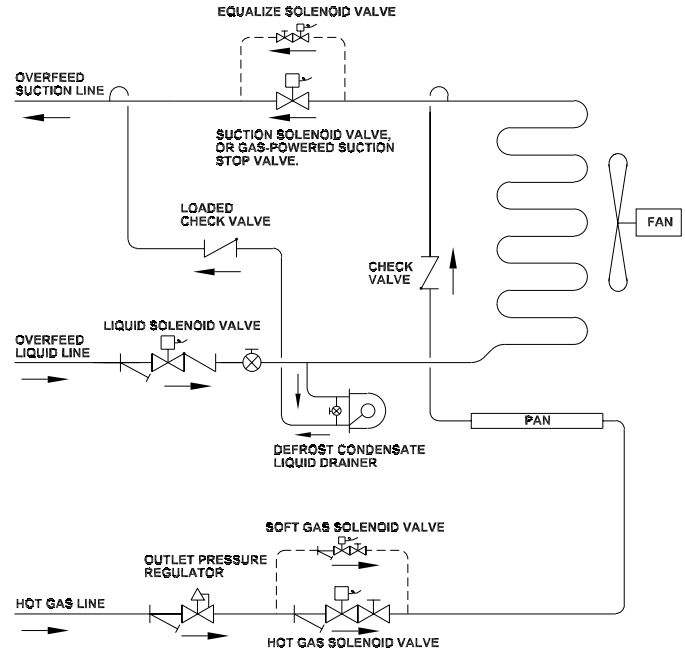
TOP FEED EVAPORATOR



EVAPORATOR WITH GAS-POWERED SUCTION STOP VALVE

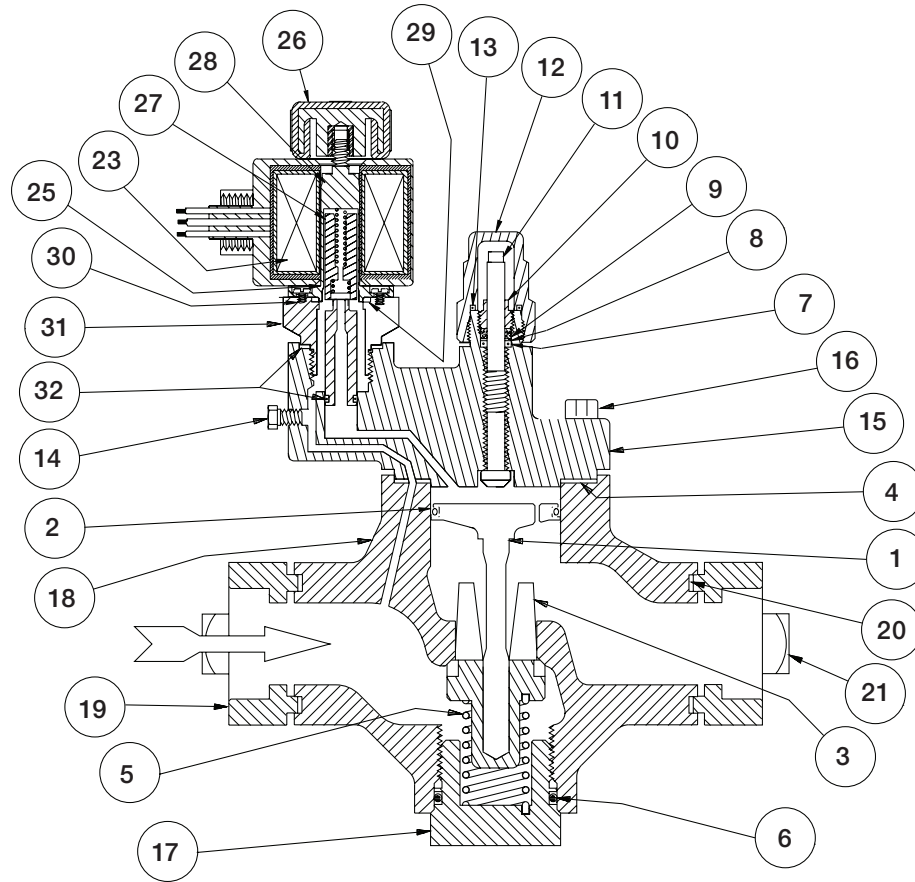


EVAPORATOR WITH DEFROST CONDENSATE LIQUID DRAINER



*For suction closure at temperatures below 0°F (-18°C) alternate low pressure drop valves are preferably used such as Hansen Gas-Powered Suction Stop Valve Type HCK2.

PARTS LIST 3/4" THRU 1 1/4" (20 THRU 32 MM)



ITEM	DESCRIPTION	QTY	KIT NO
	Gasket Kit consists of:		75-1023
4	Adapter Gasket	1	
6	Bottom Cap O-ring	1	
7	Stem O-ring	1	
8	Stem Washer	1	
9	Stem Packing	1	
10	Packing Nut	1	
13	Seal Cap O-ring	1	
20	Flange Gasket	2	
29	Solenoid Tube O-ring	1	
32	Port Gasket/O-ring Kit	3	
	Piston Kit consists of:		75-1019
1	Piston	1	
2	Piston Seal	1	
4	Adapter Gasket	1	
20	Flange Gasket	2	
	3/4" V-port Kit consists of:		75-1020
	1" V-port Kit consists of:		75-1021
	1-1/4" V-port Kit consists of:		75-1022
3	V-port	1	
4	Adapter Gasket	1	
5	Closing Spring	1	
6	Bottom Cap O-ring	1	
	Seal Cap Kit consists of:		70-1042
12	Seal Cap	1	
13	Seal Cap O-ring	1	

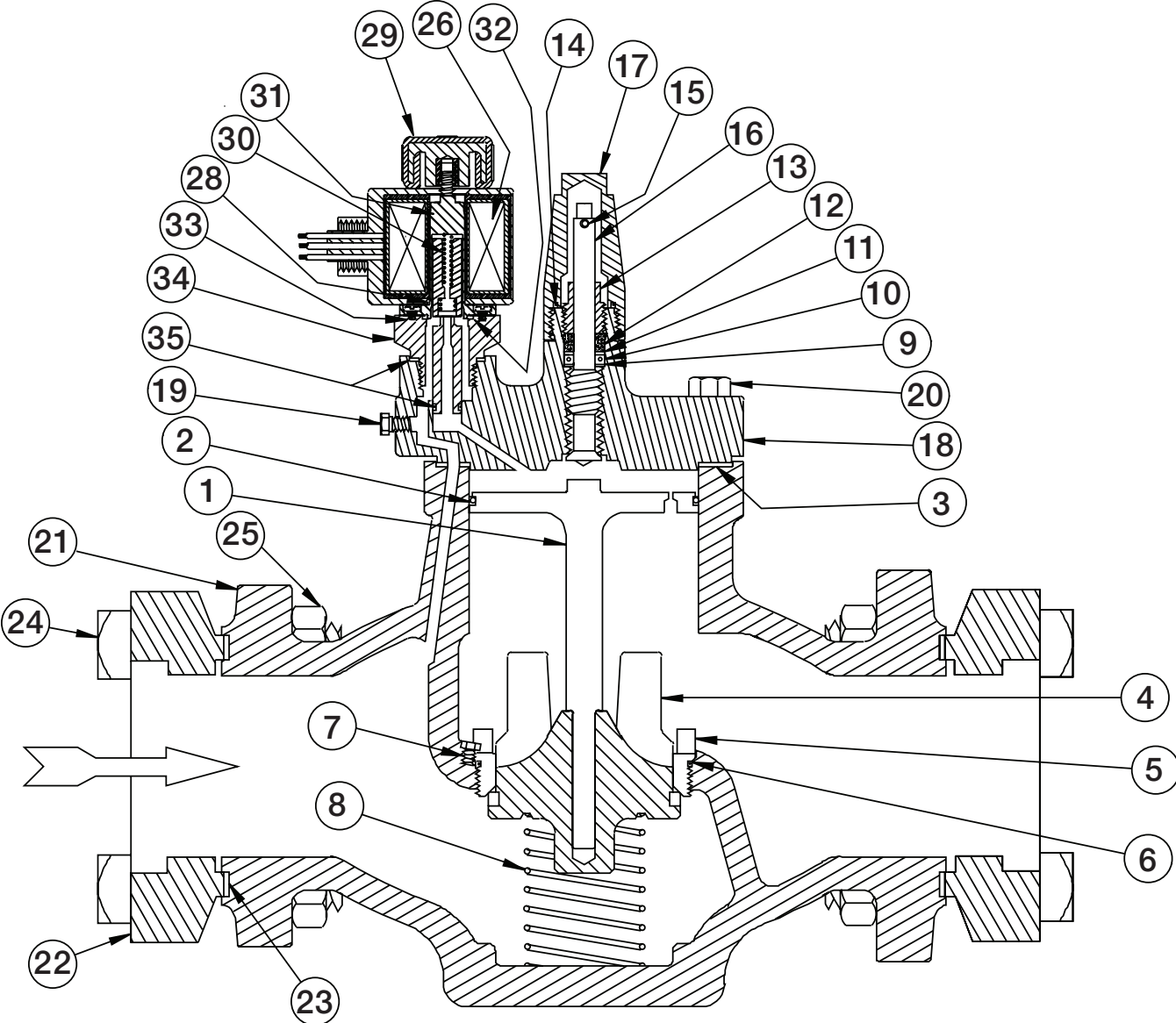
ITEM	DESCRIPTION	QTY	KIT NO
	Coil Kit (115V), 1/2" Fitting, 18" leads		70-1085
	Coil Kit (208/230V), 1/2" Fitting, 18" leads		70-1086
	Coil Kit (24VAC), 1/2" Fitting, 18" leads		70-1087
	Coil Kit (Other Voltage/Connections)		FACTORY
23	Bare Coil	1	
25	Coil O-ring	1	
26	Coil Knob	1	
	Solenoid Tube/Plunger Kit consists of:		70-1059
25	Coil O-ring	1	
26	Coil Knob	1	
27	Plunger	1	
28	Solenoid Tube	1	
29	Solenoid Tube O-ring	1	
30	Tube Screws	4	
31	Solenoid Control Module (MS)		70-1052
	Adapter Kit consists of:		75-1047
15	Adapter	1	
4	Adapter Gasket	1	
7	Stem O-ring	1	
8	Stem Washer	1	
9	Stem Packing	1	
10	Packing Nut	1	
11	Manual Open Stem	1	
12	Seal Cap Kit	1	
14	Gauge Port Plug (1/4" NPT)	1	
16	Adapter Hex Screws (1/2"-13 x 1-1/2")	4	
17	Bottom Cap	1	
18	Body	1	
19	Flange (Various)	2	
21	Flange Bolt (5/8"-11 x 2-3/4")	4	70-0339
	Flange Nut (5/8"-11)	4	70-0136

PARTS LIST 1 1/2" THRU 4" (40 THRU 100 MM)

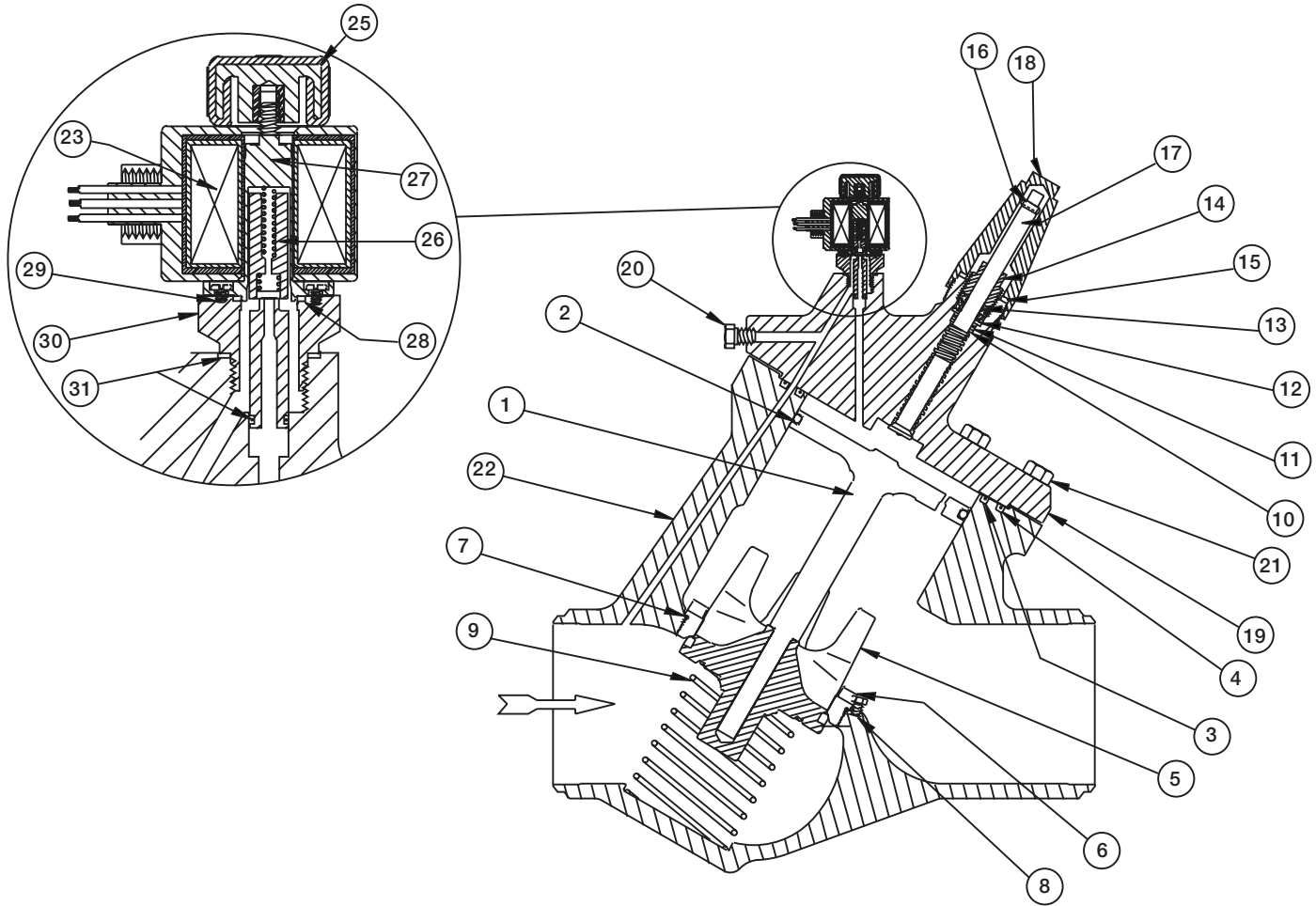
ITEM	DESCRIPTION	QTY	KIT NO
	1-1/2", 2" Gasket Kit consists of:		75-1039
	2-1/2" Gasket Kit consists of:		75-1040
	3" Gasket Kit consists of:		75-1041
	4" Gasket Kit consists of:		75-1042
3	Adapter Gasket	1	
6	Seat Seal O-ring	1	
9	Back-up Washer	1	
10	Stem O-ring	1	
11	Stem Washer	1	
12	Stem Packing	1	
13	Packing Nut	1	
14	Seal Cap O-ring/Gasket	1	
15	Stem Pin	1	
23	Flange Gasket	2	
32	Solenoid Tube O-ring	1	
35	Port Gasket/O-ring Kit	3	
	1-1/2", 2" Piston Kit consists of:		75-1025
	2-1/2" Piston Kit consists of:		75-1026
	3" Piston Kit consists of:		75-1027
	4" Piston Kit consists of:		75-1028
1	Piston	1	
2	Piston Seal	1	
3	Adapter Gasket	1	
23	Flange Gasket	2	
	1-1/2" V-port Kit consists of:		75-1029
	2" V-port Kit consists of:		75-1030
	2-1/2" V-port Kit consists of:		75-1031
	3" V-port Kit consists of:		75-1032
	4" V-port Kit consists of:		75-1033
4	V-port	1	
3	Adapter Gasket	1	
6	Seal Seal O-ring	1	
7	Set Screw	1	
8	Closing Spring	1	
	1-1/2" thru 3" Seal Cap Kit consists of:		70-1042
	4" Seal Cap Kit consists of:		75-1015
17	Seal Cap	1	
14	Seal Cap O-ring/Gasket	1	

ITEM	DESCRIPTION	QTY	KIT NO
	Coil Kit (115V), 1/2" Fitting, 18" leads		70-1085
	Coil Kit (208/230V), 1/2" Fitting, 18" leads		70-1086
	Coil Kit (24VAC), 1/2" Fitting, 18" leads		70-1087
	Coil Kit (Other Voltage/Connections)		FACTORY
26	Bare Coil	1	
28	Coil O-ring	1	
29	Coil Knob	1	
	Solenoid Tube/Plunger Kit consists of:		70-1059
28	Coil O-ring	1	
29	Coil Knob	1	
30	Plunger	1	
31	Solenoid Tube	1	
32	Solenoid Tube O-ring	1	
33	Tube Screws	4	
34	Solenoid Control Module (MS)		70-1052
	1-1/2", 2" Adapter Kit consists of:		75-1049
	3" Adapter Kit consists of:		75-1051
	4" Adapter Kit consists of:		75-1053
18	Adapter	1	
3	Adapter Gasket	1	
9	Back-up Washer	1	
10	Stem O-ring	1	
11	Stem Washer	1	
12	Stem Packing	1	
13	Packing Nut	1	
14	Seal Cap O-ring/Gasket	1	
15	Stem Pin	1	
16	Manual Open Stem	1	
17	Seal Cap	1	
19	Gauge Port Plug (1/4" NPT)	1	
20	Adapter Hex Screws (1/2"-13 x 1-1/2")	4	
5	Seat Ring	1	
21	Body	1	
22	Flange (Various)	2	
24a	Flange Bolt 1-1/2", 2" (5/8"-11 x 3-1/4")	8	70-0135
25a	Flange Nut 1-1/2", 2" (5/8"-11)	8	70-0136
24a	Flange Bolt 3" (3/4"-10 x 3-3/4")	8	75-0202
25a	Flange Nut 3" (3/4"-10)	8	75-0210
24a	Flange Bolt 4" (7/8"-9 x 4")	8	75-0279
25a	Flange Nut 4" (7/8"-9)	8	75-0280

PARTS LIST 1 1/2" THRU 4" (40 THRU 100 MM)



PARTS LIST 5" AND 6" (125 AND 150 MM)



ITEM	DESCRIPTION	QTY	KIT NO
	Gasket Kit consists of:		75-1111
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
7	Seat Seal O-ring	1	
10	Back-up Washer	1	
11	Stem O-ring	1	
12	Stem Washer	1	
13	Stem Packing	1	
14	Packing Nut	1	
15	Seal Cap Gasket	1	
16	Manual Open Stem Pin	1	
28	Solenoid Tube O-ring	1	
31	Port Gasket/O-ring Kit	3	
	Piston Kit consists of:		75-1110
1	Piston	1	
2	Piston Seal	1	
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
	5" V-port Kit consists of:		75-1112
	6" V-port Kit consists of:		75-1113
5	V-port	1	
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
7	Seat Seal O-ring	1	
8	Seat Screw (1/4"-20 x 1/2")	1	
9	Closing Spring	1	
	Seal Cap Kit consists of:		50-1038
18	Seal Cap	1	
15	Seal Cap O-ring	1	

ITEM	DESCRIPTION	QTY	KIT NO
	Coil Kit (115V), 1/2" Fitting, 18" leads		70-1085
	Coil Kit (208/230V), 1/2" Fitting, 18" leads		70-1086
	Coil Kit (24VAC), 1/2" Fitting, 18" leads		70-1087
	Coil Kit (Other Voltage/Connections)		FACTORY
26	Bare Coil	1	
28	Coil O-ring	1	
29	Coil Knob	1	
	Solenoid Tube/Plunger Kit consists of:		70-1059
28	Coil O-ring	1	
29	Coil Knob	1	
30	Plunger	1	
31	Solenoid Tube	1	
32	Solenoid Tube O-ring	1	
33	Tube Screws	4	
34	Solenoid Control Module (MS)		70-1052
	5", 6" Adapter Kit consists of:		75-1288
19	Adapter	1	
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
10	Back-up Washer	1	
11	Stem O-ring	1	
12	Stem Washer	1	
13	Stem Packing	1	
14	Packing Nut	1	
15	Seal Cap Gasket	1	
16	Manual Open Stem Pin	1	
17	Manual Open Stem	1	
18	Seal Cap	1	
20	Gauge Port Plug (1/4" NPT)	1	
21	Adapter Hex Screws (7/8"-9 x 3")	8	
6	Seat Ring	1	
22	Body	1	

SERVICE AND MAINTENANCE

Failure to Open: Wrong voltage coil; low line voltage; controlling switch or thermostat not contacting; coil is burned-out; adjacent shut-off valve closed; plunger or main valve seat is dirt jammed; adapter gasket hole not aligned with hole in body and adapter; dirt packed under teflon seal ring enabling excessive blow-by; dirt blocking internal passages.

Failure to Close: controlling switch or thermostat not opening contacts; manual opening stem is turned in; valve installed in wrong direction; damage or dirt at main valve seat or pilot seat; piston bleed hole plugged.

Before opening valve or disassembling pilot for service, be sure its isolated from the system and all refrigerant is removed (pumped out to zero pressure).

Follow usual refrigeration system safe servicing procedure. Read CAUTION section of this bulletin before attempting to service; see page 12.

To check solenoid pilot section of valve, disconnect electrical power from coil. Remove the coil by unscrewing the coil knob. Remove the four solenoid tube screws, solenoid tube and plunger from valve. Inspect for dirt and damage to teflon seat and stainless steel pilot orifice. Always replace plunger and solenoid tube together. Clean, polish or replace parts as necessary. Lightly oil solenoid tube gasket, re-assemble pilot section of valve and replace electrical coil housing washer and nut.

3/4" thru 1 1/4" (20 thru 32 mm): Use a 3/8" (9 mm) male hexagon wrench to loosen the four adapter bolts. Carefully break gasket seal before removing bolts; proceed slowly to avoid any refrigerant which may still remain in the valve. If piston parts are stuck, remove the 2" hex bottom cap to facilitate separation of the valve V-port/seat from the disc piston. Inspect disc and piston bore for burrs, nicks and other damage. Remove burrs and nicks, clean or replace disc piston as necessary. Long-life seal on disc piston need only be replaced when damaged or severely worn. Inspect V-port/seat and main valve seat for nicks, marks, etc. Main valve seat may be lapped by hand or power drill to remove marks. Clean, polish or replace parts as necessary. If necessary, the V-port tapered seat may be reconditioned by removing up to 0.04" (1 mm) of teflon from it on a lathe. Lightly lubricate all parts and gaskets with soft rag containing refrigerant oil. Align hole in valve body, adapter gasket, and adapter to assure proper operation. Re-assemble valve. Carefully check entire valve for leaks before restoring it to service.

1 1/2" thru 6" (40 thru 150 mm): Loosen adapter bolts using a 12" adjustable wrench (15" wrench for 5" and 6" valves). Carefully break gasket seal before removing bolts; proceed slowly to avoid any refrigerant which may still remain in the valve. If disc piston is difficult to remove, insert a 1/4"-20 threaded screw (3/8"-16 for 5" & 6" valves) into center of piston and lift straight-up. Inspect piston and piston bore for burrs, nicks and other damage. Remove burrs and nicks, clean or replace piston as necessary. Long-life seal on disc piston need only be replaced when damaged

or severely worn. These valves have a removable stainless steel main valve seat. To remove seat ring for inspection, first remove small hex head seat screw. Turn seat ring counter-clockwise by turning it out with wrench and a steel bar tool positioned horizontally or by carefully tapping seat ring notch with a punch and hammer. Inspect V-port/seat and main valve seat for nicks, marks, etc. Main valve seat may be lapped by hand or power drill to remove marks. Grease and replace seat seal O-ring. Clean, polish or replace parts as necessary. The V-port tapered seat may be reconditioned by removing up to 0.04" (1 mm) of teflon from it on a lathe. Lightly lubricate all parts and gaskets with soft rag containing refrigerant oil. Align hole in valve body, adapter gasket, and adapter to assure proper operation (5" & 6" have dual O-ring adapter seal.) Reassemble valve. Carefully check entire valve for leaks before restoring it to service.

MANUAL OPENING

The stem is located on top of adapter cover. Slowly remove manual opening stem seal cap, being cautious to avoid any refrigerant which may have collected under it. Turn stem in (clockwise) to open valve manually; Counter-clockwise to return valve to automatic operation.

CAUTION

Hansen valves are for refrigeration systems only. These instructions must be read completely and understood before selecting, using, or servicing these valves. Only knowledgeable, trained refrigeration technicians should install, operate, or service these valves. Stated temperature and pressure limits should not be exceeded. Bonnets, solenoid tubes, etc., should not be removed from valves unless the system has been evacuated to zero pressure. See also Safety Precautions in the current List Price Bulletin and the Safety Precautions sheet supplied with product. Escaping refrigerant can cause injury, especially to the eyes and lungs.

WARRANTY

All Hansen products, except electronics, are guaranteed against defective materials or workmanship for one year F.O.B. factory. Electronics are guaranteed against defective materials or workmanship for 90 days F.O.B. factory. No consequential damages or field labor is included.

ORDERING INFORMATION

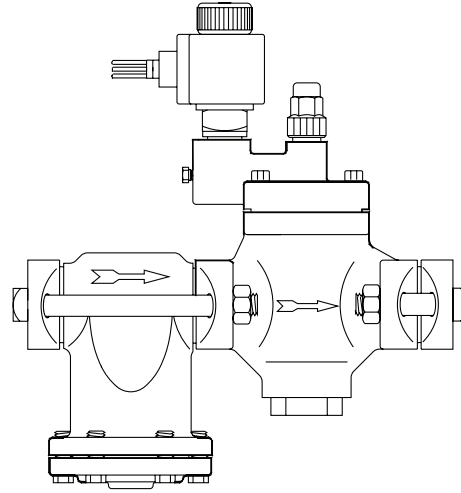
Flange Connection Style & Sizes Inches (Millimeters)		
FPT, SW, WN		ODS
STD	ALSO	STD
3/4" (20)	1" (25), 1 1/4" (32)	7/8" (22)
1" (25)	3/4" (20), 1 1/4" (32)	1 1/8" (28)
1 1/4" (32)	3/4" (20), 1" (25)	1 3/8" (35)
1 1/2" (40)	2" (50)	1 5/8" (42)
2" (50)	1 1/4" (32)	2 1/8" (54)
2 1/2" (65)	3" (80)	2 5/8" (67)
3" (80)	—	3 1/8" (79)
4" (100)	—	4 1/8" (105)
5" (125) BW	—	—
6" (150) BW	—	—

5" and 6" valves are Type HS4W having integral butt weld end only.

*1 1/4" port valve is standard 2-bolt flange design; 4-bolt flange style available upon request to field replace existing 4-bolt flange.

OPTIONAL STRAINERS

Generous capacity strainer is a separate, close-coupled, 60 mesh (233 micron rating), flanged unit that bolts directly to the solenoid valve inlet.



HS4A WITH CLOSE-COUPLED STRAINER

OPTIONAL BEACON PILOT LIGHTS

Pilot Light Kit includes Beacon pilot light, knob and o-ring. A/C Coils Only.

Beacon Pilot Light Kits	
Color	Part No.
Red	70-1100
Amber	70-1101
Green	70-1102



TO ORDER:

Specify type, connection type and size, volts, and strainer if required. Specify voltage and color of optional Beacon Pilot Light if required. Unless otherwise specified, standard coil with 1/2" connection will be supplied.

TYPICAL SPECIFICATIONS

"Refrigerant solenoid valves shall have encapsulated, watertight coils, Teflon seats, steel or ductile iron bodies, spring closing pilot and main valve seats, and be suitable for a safe working pressure of 400 psig (27 bar), as manufactured by Hansen Technologies Corporation or approved equal."



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